



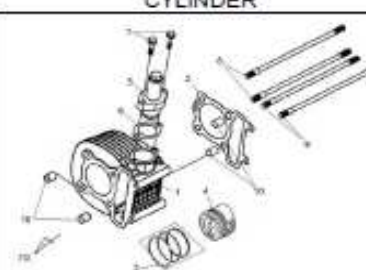



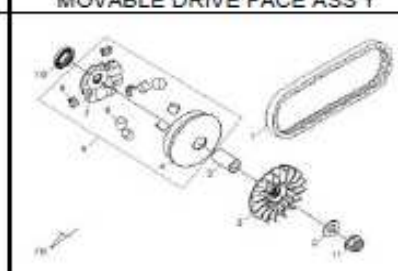
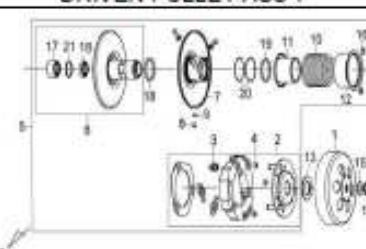
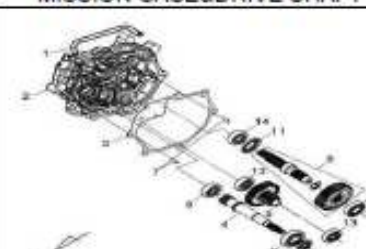

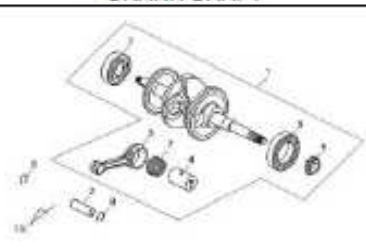
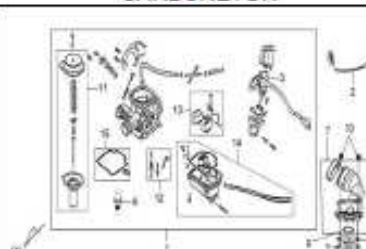
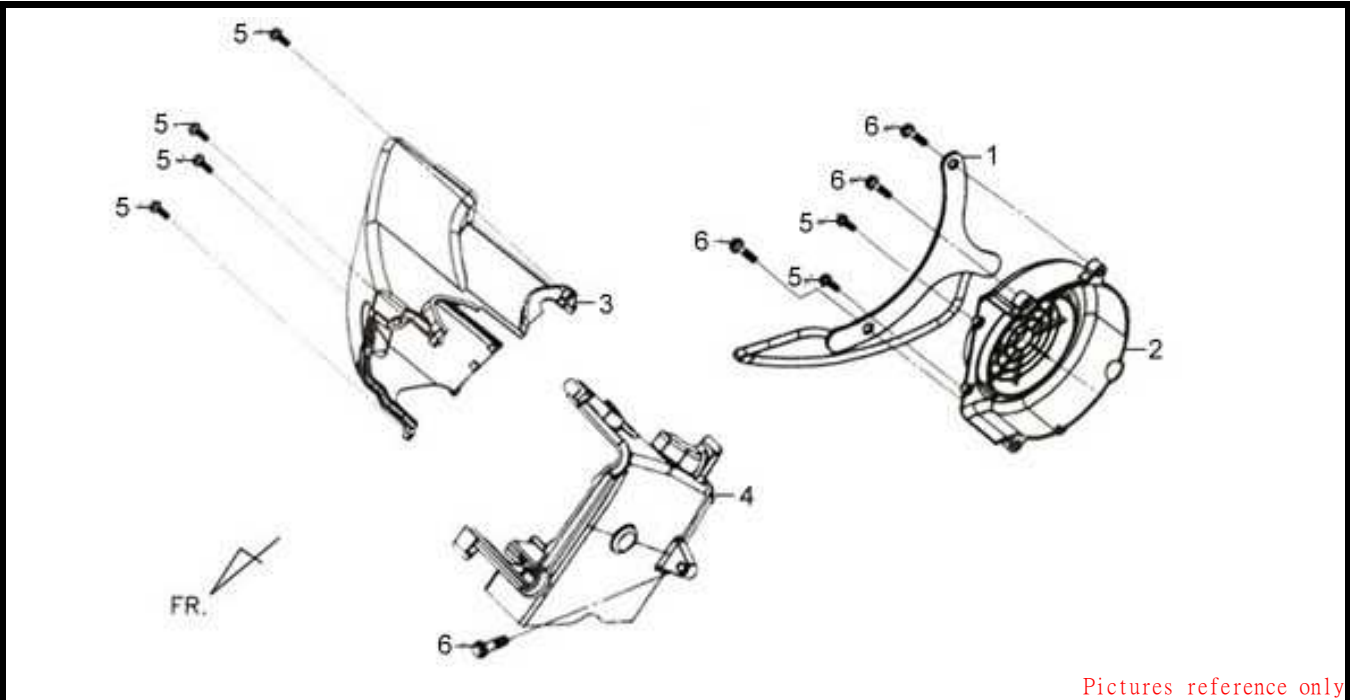


## CONTENTS—ENGINE GROUP

<p><b>E01</b></p> <p style="text-align: center;">SHROUD ASSY</p> 	<p><b>E02</b></p> <p style="text-align: center;">CYLINDER HEAD</p> 	<p><b>E03</b></p> <p style="text-align: center;">CAM SHAFT&amp;CYL.HEAD L.SIDE COVER</p> 
<p><b>E04</b></p> <p style="text-align: center;">R CRANK CASE&amp;OIL PUMP ASSY</p> 	<p><b>E05</b></p> <p style="text-align: center;">CYLINDER</p> 	<p><b>E06</b></p> <p style="text-align: center;">R. CRANK CASE COVER</p> 
<p><b>E07</b></p> <p style="text-align: center;">AC GEN. ASSY</p> 	<p><b>E08</b></p> <p style="text-align: center;">L. CRANK CASE COVER</p> 	<p><b>E09</b></p> <p style="text-align: center;">MOVABLE DRIVE FACE ASS'Y</p> 
<p><b>E10</b></p> <p style="text-align: center;">DRIVEN PULLEY ASS'Y</p> 	<p><b>E11</b></p> <p style="text-align: center;">MISSION CASE&amp;DRIVE SHAFT</p> 	<p><b>E12</b></p> <p style="text-align: center;">L CRANK CASE</p> 

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<p><b>E13</b></p> <p style="text-align: center;">CRANK SHAFT</p> 	<p><b>E14</b></p> <p style="text-align: center;">CARBURETOR</p> 	
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Pictures reference only

PARTS NUMBER		DESCRIPTION	QTY	EFFECTIVE DATE
1	18241-H4C-000	PROTEZIONE COLLETTORE SCARICO	1	
2	1961A-F6A-000	COPERCHIO VENTOLA COMPLETO	1	
3	1962A-AFA-000	SHROUD A ASSY	1	
3-1	19625-F6A-000	GUARNIZIONE CUFFIA CILINDRO A	1	
3-2	19626-F6A-000	GUARNIZIONE CUFFIA CILINDRO B	1	
4	1963A-F6A-000	CUFFIA CILINDRO B	1	
4-1	19635-F6A-000	SHROUD B SEAL	1	
5	93904-35380	VITE AUTOFILETTANTE 5X16	6	
6	96001-06025-08	VITE FLANGIATA 6X25	4	

※ Please check the color & stripe information according to the color index !

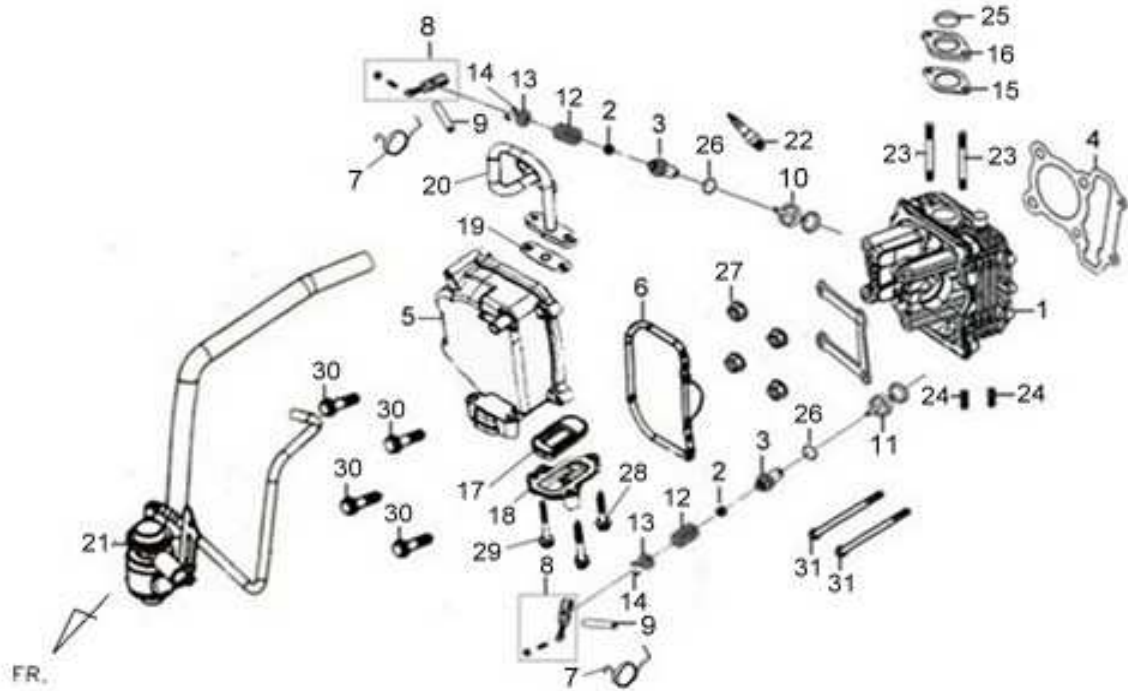


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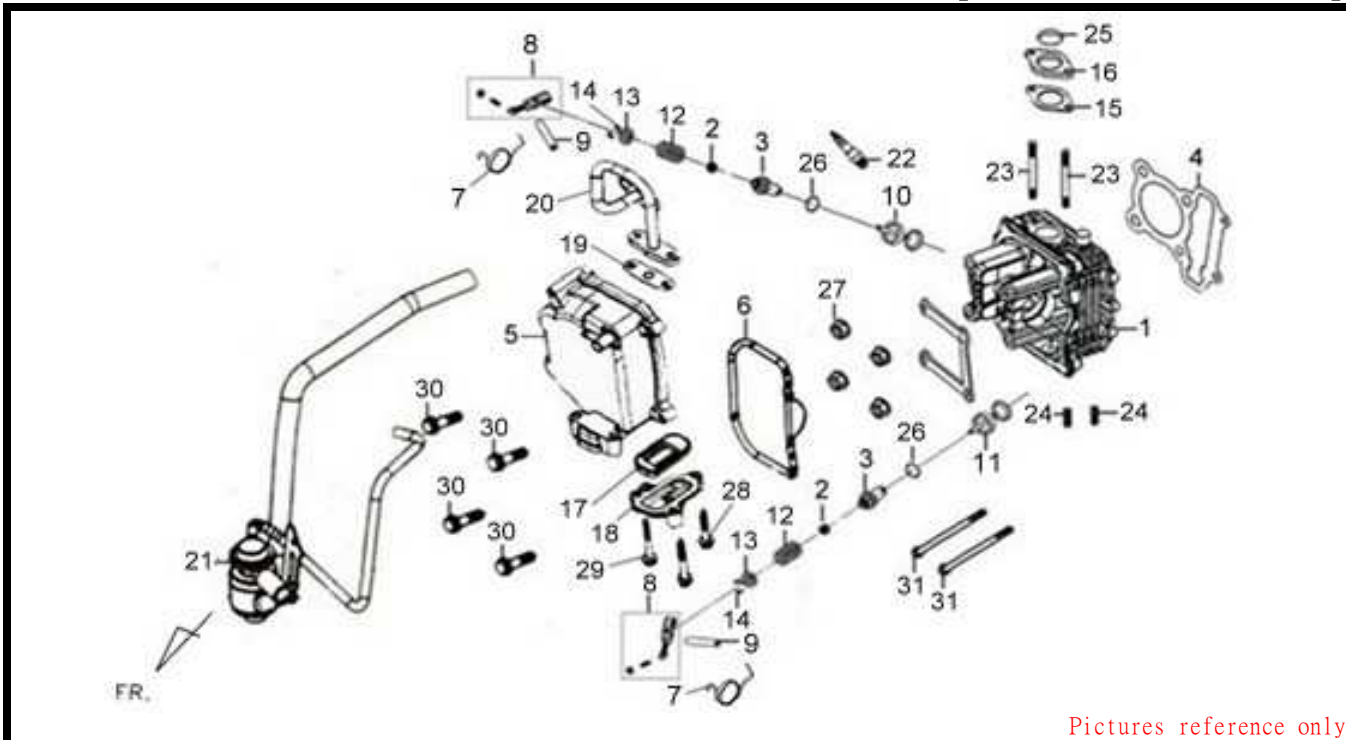
※Y = EXCHANGEABLE

※N =NOT EXCHANGEABLE




Pictures reference only

PARTS NUMBER	DESCRIPTION	QTY	EFFECTIVE DATE
1	12200-ARA-000	1	
2	12209-H6B-900	2	
3	12237-F6A-300	2	
4	12251-H7A-000	1	
5	12301-ARA-000	1	
6	12391-ARA-000	1	
7	14439-ARA-000	2	
8	1443A-F6A-000-XS	2	
8-1	90206-HLK-000	1	
8-2	90012-M9Q-000	1	
9	14451-H6B-000	2	
10	14711-F6A-000	1	
11	14721-F6A-000	1	
12	14751-ARA-000	2	
13	14771-F6C-A00	2	
14	14781-A01-A00	4	
15	16201-M92-000	1	
16	16211-M92-000	1	
17	18601-MJ1-790	1	
18	18612-GY6-A00	1	
19	18645-M9Q-000	1	
20	18647-ARA-000	1	
21	1865A-ARA-000	1	
22	1PCR7HSA-3	1	
23	90033-M92-000	2	
24	90034-HMA-000	2	

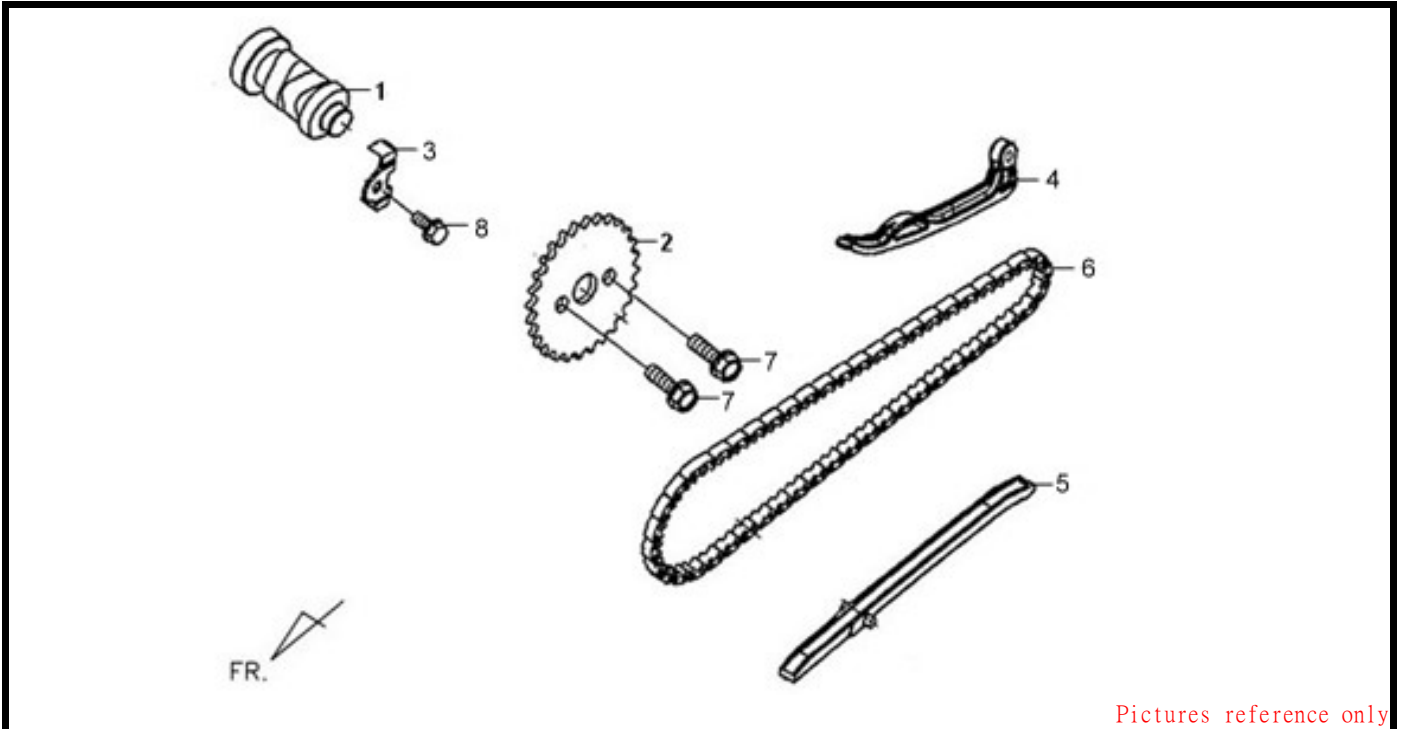


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PARTS NUMBER	DESCRIPTION	QTY	EFFECTIVE DATE
25 91301-028-000	O-RING 27X2	1	
26 91305-M9Q-000	O-RING 9.0x1.6	2	
27 94050-08080	DADO FLANGIATO 8MM	4	
28 95701-06025-00	VITE FLANGIATA 6X25	1	
29 95701-06040-00	VITE FLANGIATA 6X40	2	
30 96001-06025-08	VITE FLANGIATA 6X25	4	
31 96001-06095-08	SH FLANGE BOLT 6X95	2	

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PARTS NUMBER		DESCRIPTION	QTY	EFFECTIVE DATE
1	14100-ARA-000	ALBERO A CAMME	1	
2	14105-F6A-000	INGRANAGGIO ALBERO A CAMME	1	
3	14457-F6A-000	PIASTRINA GUIDA CATENA DISTRIBUZIONE	1	
4	14510-F6A-000	PATTINO TENDICATENA	1	
5	14610-F6A-010	PATTINO GUIDA CATENA DISTRIB.	1	
6	1C14401-F6A-000	CATENA DISTRIBUZIONE	1	
7	90083-B12-000	KNOCK BOLT 6MM	2	
8	96001-06016-08	FLANGE BOLT 6X16	1	

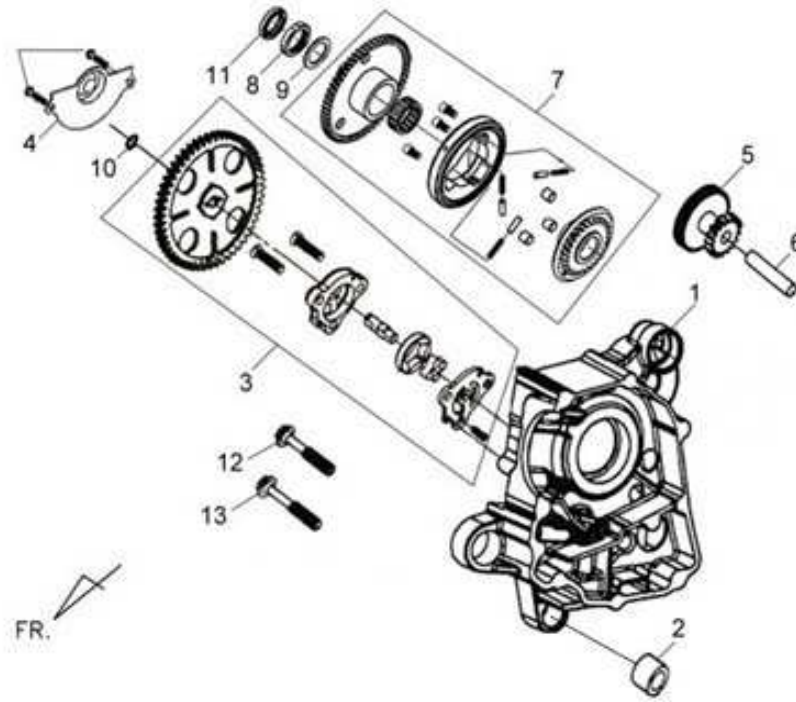
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PARTS NUMBER	DESCRIPTION	QTY	EFFECTIVE DATE
1 11100-ARA-000	CARTER MOTORE DX	1	
2 11205-F6A-300	BOCCOLA	1	
3 15100-F6C-000	POMPA OLIO	1	
4 15711-M92-000	SEPARATORE POMPA OLIO	1	
5 28101-GY6-900	INGRANAGGIO RIDUZIONE MOTORINO AVVIA	1	
6 28102-GY6-900	PERNO INGRANAGGIO	1	
7 2812A-H6T-000	RUOTA LIBERA COMPLETA	1	
8 90201-GY6-900	DADO 22MM	1	
9 90403-M92-000	RONDELLA RASAMENTO 22.2X31X1.5	1	
10 90602-N01-000	ANELLO SEEGER 8MM	1	
11 91201-M9Q-300-M1	PARAOLIO 19.8X30X5R	1	
12 96001-06045-08	VITE FLANGIATA 6X45	1	
13 96001-06055-08	FLANGE BOLT SH 6X55	1	

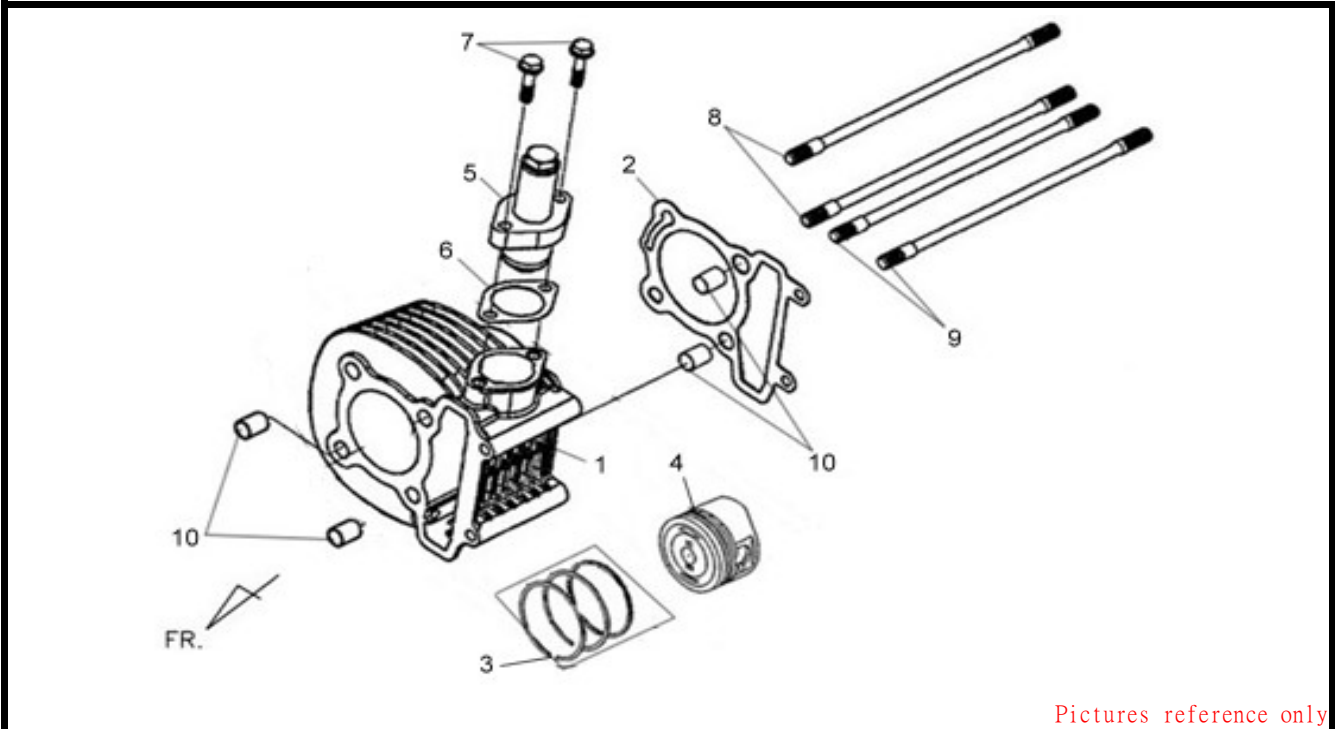
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PARTS NUMBER	DESCRIPTION	QTY	EFFECTIVE DATE
1 12101-H7C-000	CILINDRO	1	
2 12191-F6C-000	GUARNIZIONE BASE CILINDRO	1	
3 13010-VVA-000	SERIE SEGMENTI	1	
4 13101-A6A-000	PISTONE	1	
5 14520-M9Q-000	TENDICATENA DISTRIBUZIONE	1	
6 14523-GY6-900	GUARNIZIONE TENDICATENA DISTR.	1	
7 90001-M9Q-000	VITE FLANGIATA 6X22	2	
8 90031-M92-000	PRIGIONIERO CILINDRO A	2	
9 90032-A6A-000	PRIGIONIERO CILINDRO B	2	
10 90703-HC4-000	GRANO RIFERIMENTO 10X14	4	

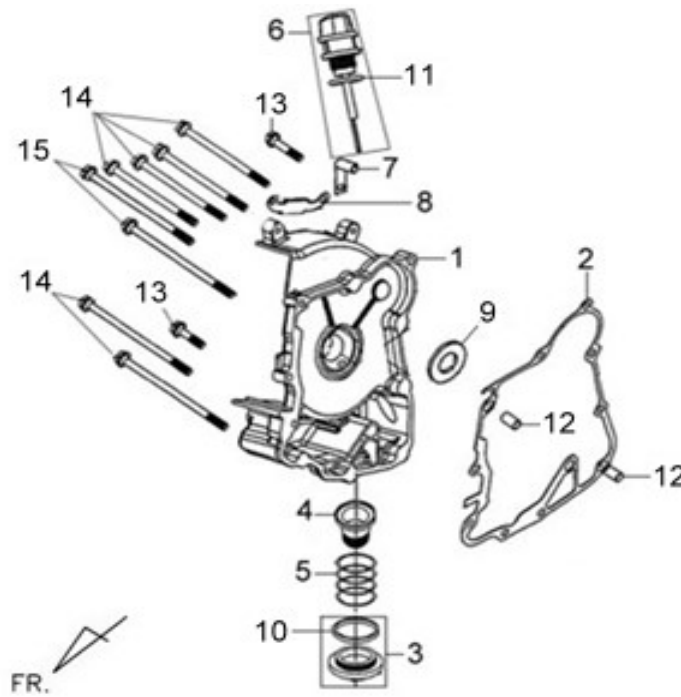
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PARTS NUMBER	DESCRIPTION	QTY	EFFECTIVE DATE
1 11331-ARB-000	COPPA OLIO	1	
2 11394-F6C-000	GUARNIZIONE COPPA OLIO	1	
3 1236A-M9T-000	TAPPO SCARICO OLIO + GUARNIZIONE	1	
4 15421-H66-000	FILTRO OLIO	1	
5 15426-GE1-920	MOLLA FILTRO OLIO	1	
6 1565A-ARA-000	TAPPO ALIMENTAZIONE OLIO	1	
7 19613-M9Q-000	FASCETTA PASSACAVO MOTORINO AVVIAM.	1	
8 32961-ARA-000	PIASTRINA CAVI VOLANO	1	
9 91201-M9Q-300-M1	PARAOLIO 19.8X30X5R	1	
10 91302-M9T-000	O-RING 30.8*3.2	1	
11 91307-035-000	O-RING 18X3	1	
12 94301-08140	GRANO REIFERIMENTO 8X14	2	
13 96001-06030-08	FLANGE SH BOLT 6X30	2	
14 96001-06095-08	SH FLANGE BOLT 6X95	6	
15 96001-06100-08	VITE FLANGIATA 6X100	2	

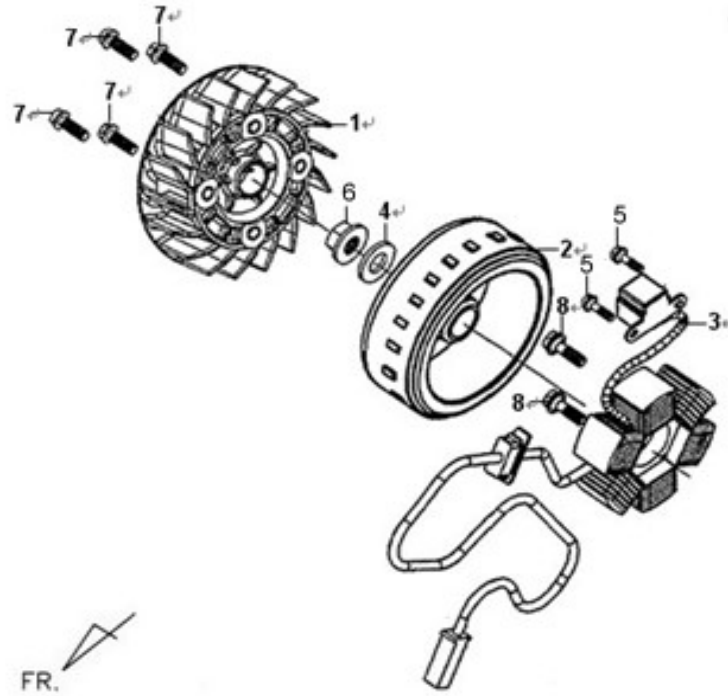
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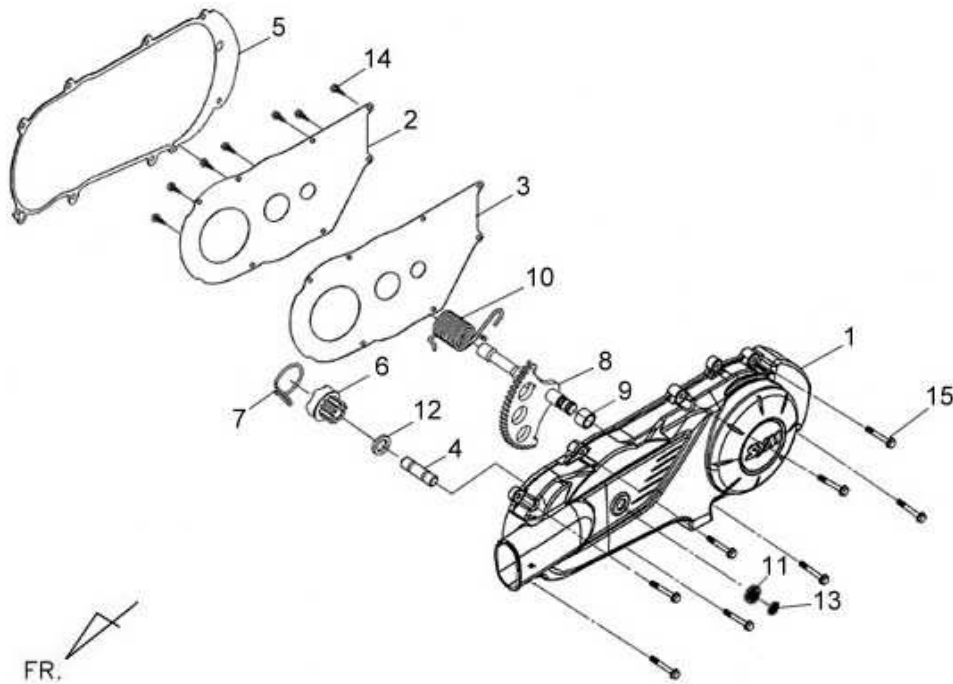
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1	19510-H69-000	VENTOLA	1	
2	31110-ZAA-000	ROTORE VOLANO	1	
3	31120-Z7A-000	STATORE VOLANO (8 BOBINE)	1	
4	90440-M9Q-000	RONDELLA PIANA 12MM	1	
5	92101-05012-0A	VITE 5X12	2	
6	94050-12000	DADO FLANGIATO 12MM	1	
7	96001-06018-08	FLANGE BOLT SH 6X18	4	
8	96001-06028-08	VITE FLANGIATA 6X28	2	

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PARTS NUMBER	DESCRIPTION	QTY	EFFECTIVE DATE
1 11341-ARA-000	COPERCHIO FRIZIONE	1	
2 11342-ARA-000	CONVOGLIATORE ARIA	1	
3 11343-ARA-000	GUARNIZIONE CONVOGLIATORE ARIA	1	
4 11360-M92-300	PERNO INGRANAGGIO AVVIAMENTO	1	
5 11395-ARA-000	GUARNIZIONE COPERCHIO FRIZIONE	1	
6 28230-H6T-000	INGRANAGGIO AVVIAMENTO	1	
7 28233-M92-000	MOLLA	1	
8 28250-ARA-000	ALBERO AVVIAMENTO	1	
9 28254-M92-000	BOCCOLA	1	
10 28281-ARA-000	MOLLA AVVIAMENTO	1	
11 90451-M7Q-000	KICK SPINDLE WASHER	1	
12 90452-M9Q-000	RONDELLA RASAMENTO 13MM	1	
13 90452-M9Q-000	RONDELLA RASAMENTO 13MM	1	
14 93500-05012-0H	VITE 5X12	7	
15 96001-06028-00	VITE FLANGIATA 6X28	8	

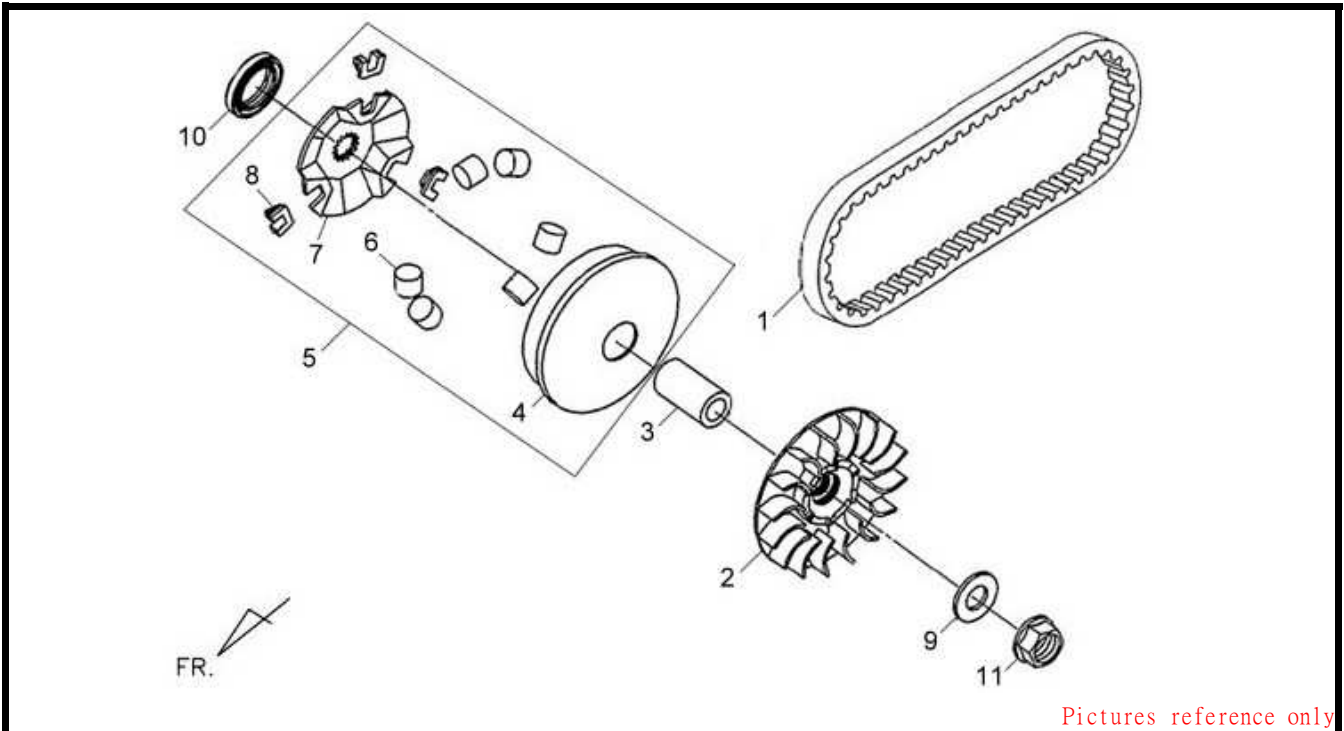
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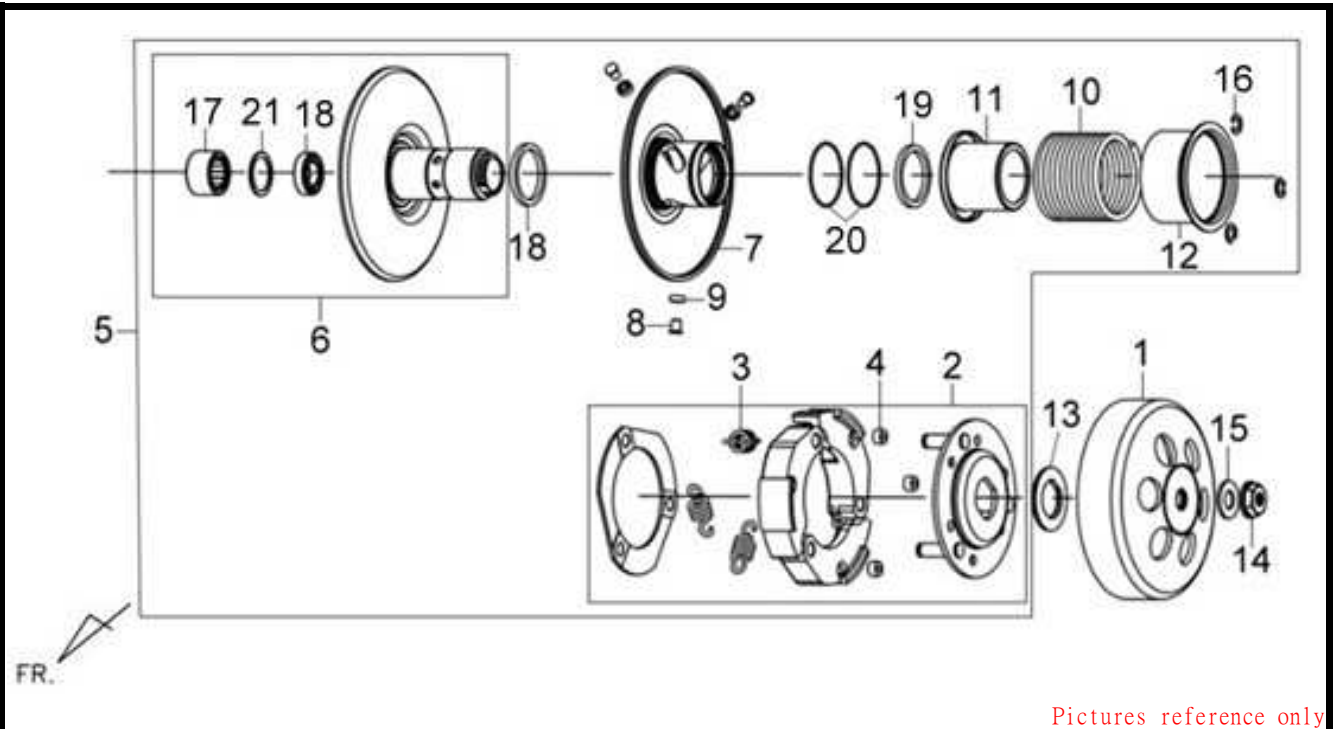
PARTS NUMBER	DESCRIPTION	QTY	EFFECTIVE DATE
1 1B01ARA01	CINGHIA TRAPEZ. 860X19.5X28	3	
2 22102-M92-000	PULEGGIA PRIMARIA FISSA	1	
3 22105-M92-000	BOCCOLA PULEGG. PRIMARIA	1	
4 22110-H5B-000	PULEGGIA PRIMARIA MOBILE	1	
5 2211A-ARA-000	VARIATORE COMPLETO	1	
6 22121-HKE-000-A	SERIE RULLI VARIATORE	1	
7 22131-M92-000	RAMPA RULLI PORTA TASSELLI	6	
8 22132-ARA-000-A	SERIE TASSELLI(3 pz)	1	
9 90440-M9Q-000	RONDELLA PIANA 12MM	1	
10 91202-A6A-000	PARAOLIO 25X40X7	1	
11 94050-12000	DADO FLANGIATO 12MM	1	

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PARTS NUMBER	DESCRIPTION	QTY	EFFECTIVE DATE	
1	22101-M9Q-000	CAMPANA FRIZIONE	1	
2	22300-F6A-000	FRIZIONE CENTRIFUGA	1	
3	22401-H6T-000	MOLLA MASSETTA FRIZIONE	3	
4	22804-M9Q-000	GOMMINO PARASTRAPPI	3	
5	23010-F6A-000	PULEGGIA SECONDARIA COMPLETA	1	
6	23200-HKE-000	PULEGGIA SECONDARIA FISSA COMPLETA	1	
7	23220-HKE-000	PULEGGIA SECONDARIA MOBILE	1	
8	23225-HKE-000	PERNO RULLINO GUIDA VARIATORE	3	
9	23226-M9Q-000	RULLINO GUIDA VARIATORE	3	
10	23233-M9Q-000	MOLLA CONTRASTO VARIATORE	1	
11	23237-M9Q-000	SCODELLINO PORTAMOLLA	1	
12	23238-HKE-000	SCODELLINO PORTAMOLLA ESTERNO	1	
13	90202-M9Q-000	DADO SPECIALE 28MM	1	
14	90203-M9Q-000	DADO FALNGIATO 12MM	1	
15	90440-M9Q-000	RONDELLA PIANA 12MM	1	
16	90605-166-720	ANELLO SEEGER 7MM	3	
17	91001-GY6-900-M1	CUSCINETTO A RULLI 20X29X18	1	
18	91002-GA7-701	CUSCINETTO A SFERE 6902LUC3/4E	1	
19	91211-M8Q-000	PARAOILIO 34x41x4	2	
20	91384-M9Q-000	O-RING 38.8x1.9	2	
21	94520-28000	ANELLO SEEGER 28MM	1	

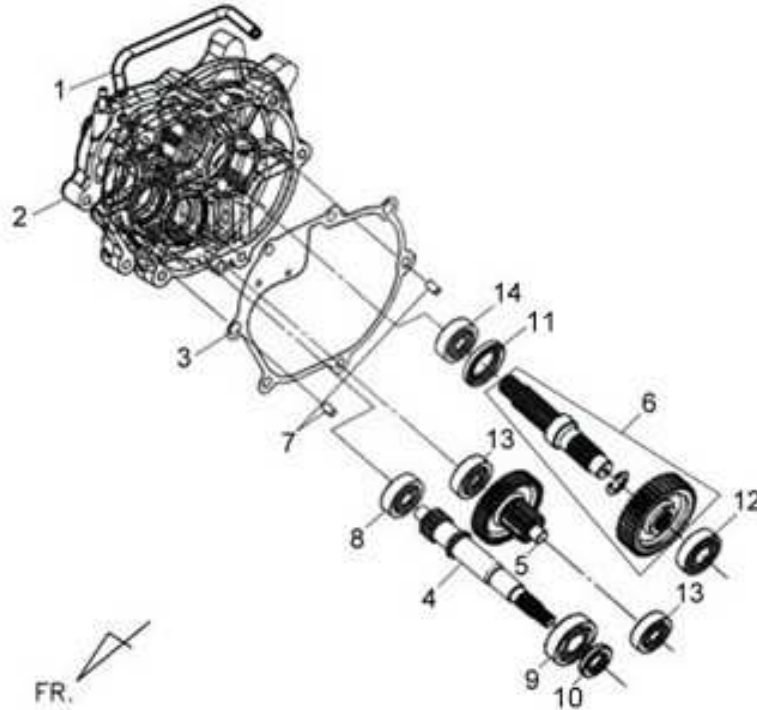
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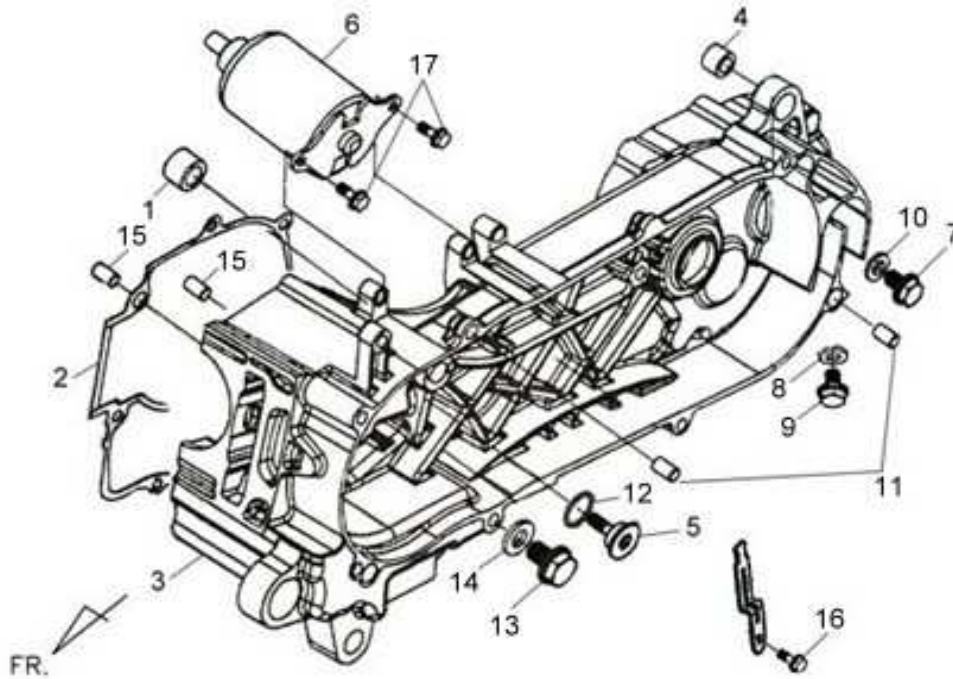
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PARTS NUMBER	DESCRIPTION	QTY	EFFECTIVE DATE
1 11221-ARA-000	TUBO SFIATO	1	
2 21200-A6A-000	COPERCHIO INGR.TRASMISSIONE	1	
3 21395-ABA-000	GUARNIZIONE COPERC. TRASM.	1	
4 23411-ARA-000	ALBERO PULEGGIA	1	
5 23420-HHB-010	CONTRALBERO	1	
6 2343A-A6A-000	ALBERO USCITA RUOTA COMPLETO	1	
7 90703-HC4-000	GRANO RIFERIMENTO 10X14	2	
8 91003-M8Q-000	RADIAL BALL BRG.CSB301JR2	1	
9 91104-KN7-670	CUSCINETTO A SFERE 6204	1	
10 91202-KJ9-003	PARAOLIO 20x32x6	1	
11 91203-A6A-000	PARAOLIO TC34*52*8	1	
12 96100-62030-00	CUSCINETTO A SFERE 6203T	1	
13 96100-63013-00	CUSCINETTO A SFERE 6301T C3	2	
14 96150-62050-10	CUSCINETTO A SFERE 6205LUU	1	



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PARTS NUMBER	DESCRIPTION	QTY	EFFECTIVE DATE
1 11102-M9Q-300	SILENT BLOCK MOTORE	1	
2 11192-F6C-000	GUARN.CENTR.SEMICARTER	1	
3 11200-ARA-000	SEMICARTER MOTORE SX	1	
4 11203-GC7-300	SILENT BLOCK AMMORTIZZATORE	1	
5 14531-M9Q-000	CAM CHAIN TENSIONERPIVOT	1	
6 31200-ARA-000	MOTORINO AVVIAMENTO	1	
7 90103-KN8-000	VITE SPECIALE 8MM	1	
8 90104-H68-000	MAGNET	1	
9 90105-H68-000	SPL SCREW 8MM	1	
10 90474-333-000	RONDELLA 8MM	1	
11 90703-HC4-000	GRANO RIFERIMENTO 10X14	2	
12 91304-M9Q-000	O-RING 27X2.4	1	
13 92800-12000	TAPPO DRENAGGIO OLIO 12MM	1	
14 94109-12000	GUARNIZIONE TAPPO DRENAGGIO OLIO M12	1	
15 94301-08140	GRANO REIFERIMENTO 8X14	2	
16 96001-06012-08	FLANGE BOLT SH 6X12	1	
17 96001-06016-08	FLANGE BOLT 6X16	2	

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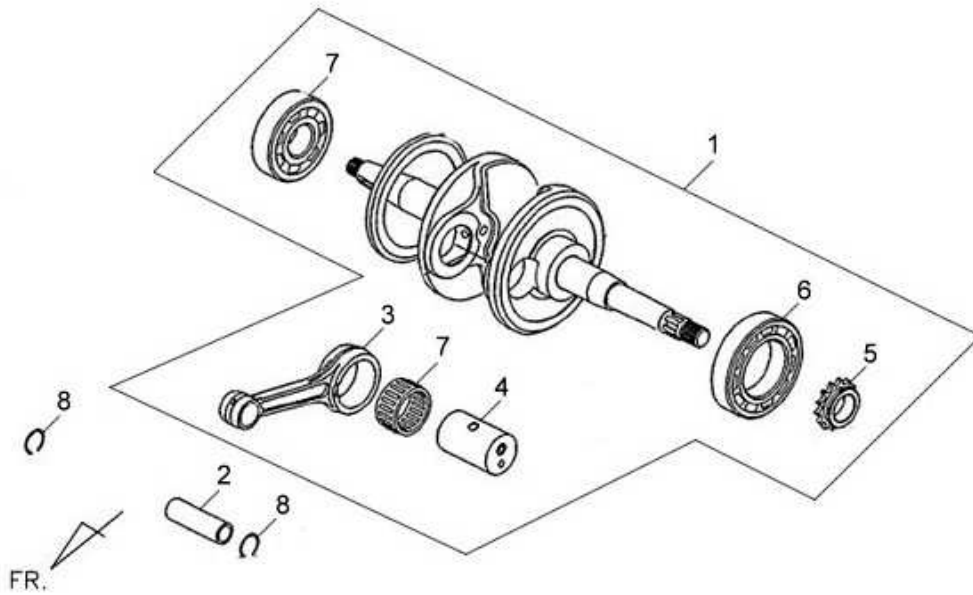


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PARTS NUMBER	DESCRIPTION	QTY	EFFECTIVE DATE
1 13000-A6A-000	ALBERO MOTORE	1	
2 13111-M4Q-000	SPINOTTO PISTONE 15X43M/M	1	
3 13201-HEB-000	BIELLA	1	
4 13381-H7K-300	ASSE BIELLA	1	
5 14311-F6A-300	PIGNONE CATENA DISTRIBUZIONE	1	
6 91001-F6A-300	CUSCINETTO A SFERE TMB207C3	2	
7 91101-M9Q-000	GABBIA A RULLI 28X33X13.8	1	
8 94601-15000	ANELLINO FERMA SPINOTTO 15MM	2	

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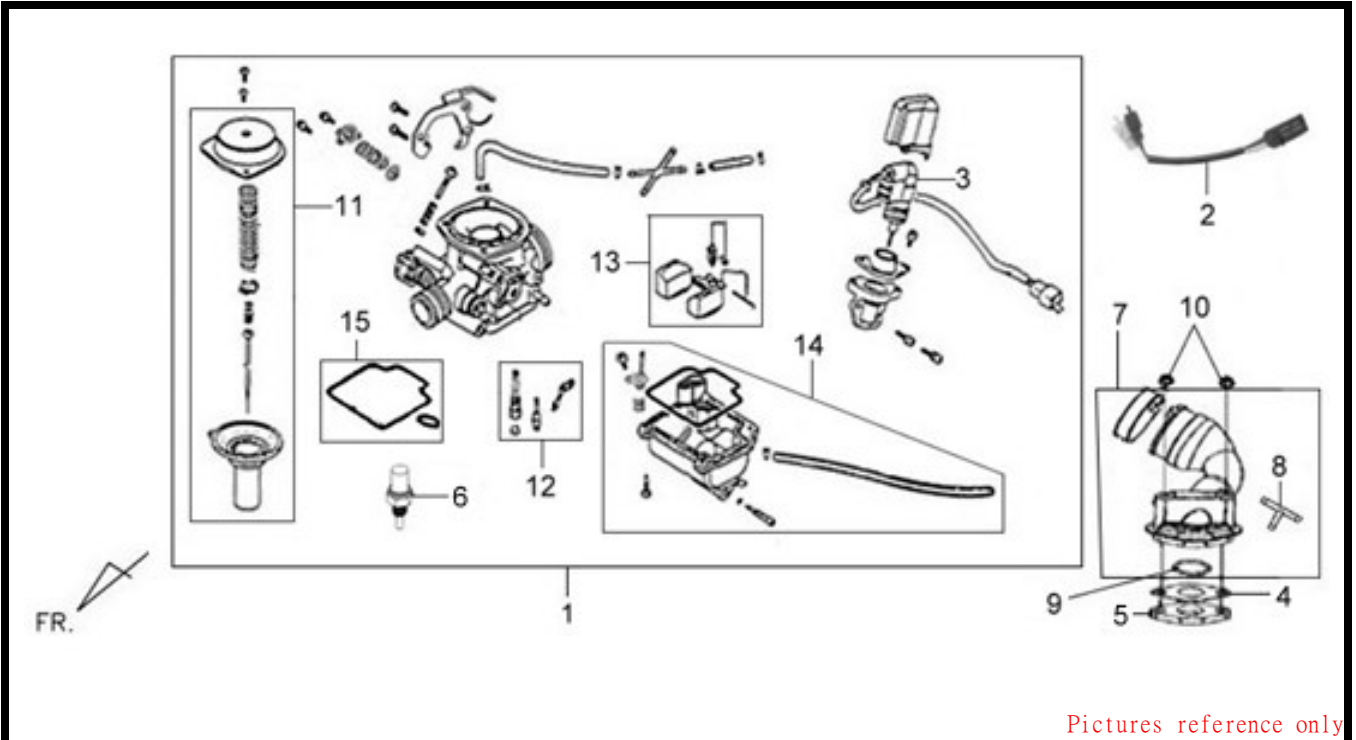


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PARTS NUMBER	DESCRIPTION	QTY	EFFECTIVE DATE
1 16100-Z7A-000	CARBURATORE	1	
2 16101-AMA-000	THERMO SWITCH	1	
3 16101-ARA-000	STARTER AUTOMATICO	1	
4 16201-M92-000	GUARNIZIONE COLLETTORE CARB.	1	
5 16211-M92-000	ISOLANTE CARBURATORE	1	
6 1621-883-2000	CARB. HRATER(15W)	1	
7 1711A-ARA-000	COLLETTORE ASPIRAZIONE	1	
8 18670-BE2-A00	3-WAY TUBE	1	
9 91301-028-000	O-RING 27X2	1	
10 94050-06000	DADO FLANGIATO 6MM	2	
11 Z7A-1	CARB. NEEDLE FIXING SET.	1	
12 Z7A-2	CARB. SCREW FIXING SET.	1	
13 Z7A-3	CARB. FLOAT FIXING SET.	1	
14 Z7A-4	CARB. F.C.B FIXING SET.	1	
15 Z7A-5	CARB. GASKET FIXING SET.	1	